

**AMENDMENTS TO THE SPECIFICATION:**

Please amend the indicated paragraphs of the specification in accordance with the amendments indicated below.

Page 1: Third full paragraph, please amend as indicated below:

The first grinding spindle 12 with the first grinding wheel 14 is already in the position described using Figure 1. In that the machine table 7 with the workpiece headstock 2 is now displaced to the right in the direction of the Z-axis in Figure 4, the rotating first grinding wheel is positioned against the active surface 24 of the machine part 5. The axial extension 28 of the ~~second~~ first grinding wheel 14 is somewhat larger than the radial angled extension of the machine part 5. Thus the entire active surface 24 is ground by the first grinding wheel 14 using the vertical grinding method with the advantages described in the foregoing.